



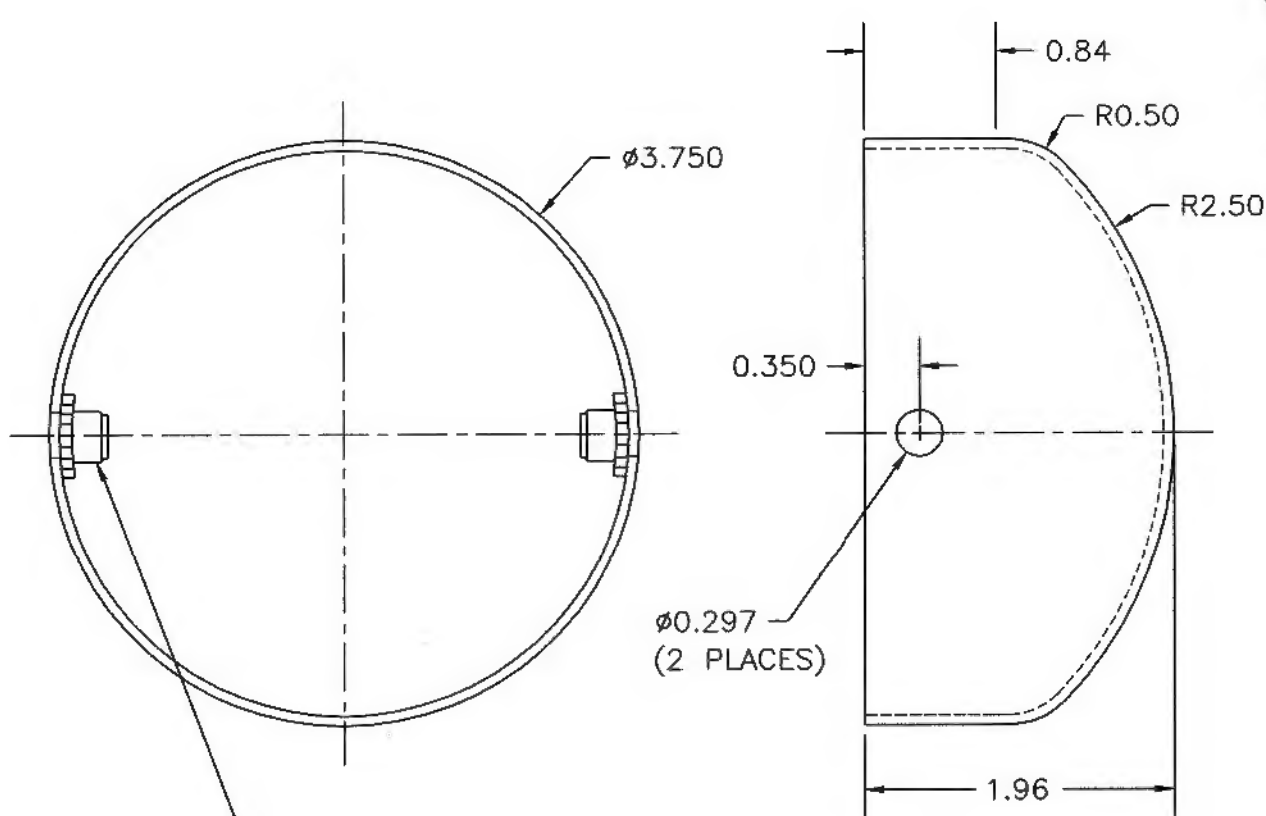
RELEASED
98.06.26 DS

SUPERCEDED BY
98.06.26 DS
98.12.12

REV. E

DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	REV. D
CHECKED KE	APPROVED DS	DRAWING NO. D2575	SHEET 1 OF 1
DATE 98.06.24	TITLE CAP	SCALE NTS	
A	96.06.07	NEW ISSUE	
B	96.09.16	CHANGE DESIGN TO FIT INSIDE SKIDTUBE	
C	98.05.27	Ø3.75 WAS Ø3.85, 1.96 WAS 1.75 ADD DIMPLES	
D	98.06.24	REMOVE DIMPLES	

RELEASED
98.12.12 #



INSTALL ALS4-1032-130 (OR AKS7-1032-130)
INSERT ON INSIDE OF CAP (AFTER ALODINING)
(2 PLACES)

MATERIAL: 1100-0 0.063 THICK (QQ-A-250/1)
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED